

# JUMBO

Internal Pipe Blaster



The Jumbo Internal Pipe Blaster tool cleans the interior of pipes up to 40' long and ranging in size from 35" (890 mm) to 63" (1600 mm) I.D. The tool connects to most abrasive blasting machines in place of a standard nozzle.

As the tool passes through the length of the pipe being cleaned, abrasive is ejected by two special nozzles mounted on a rotating head. Optimal rotating speed is controlled by the braking system. An adjustable centering carriage supports the tool through the pipe internal.

## Features and benefits

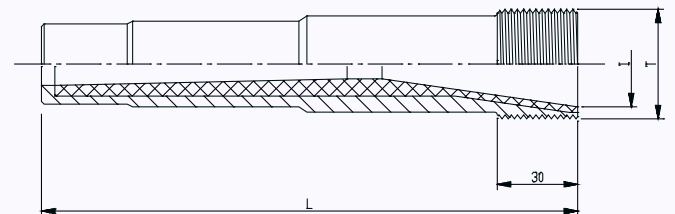
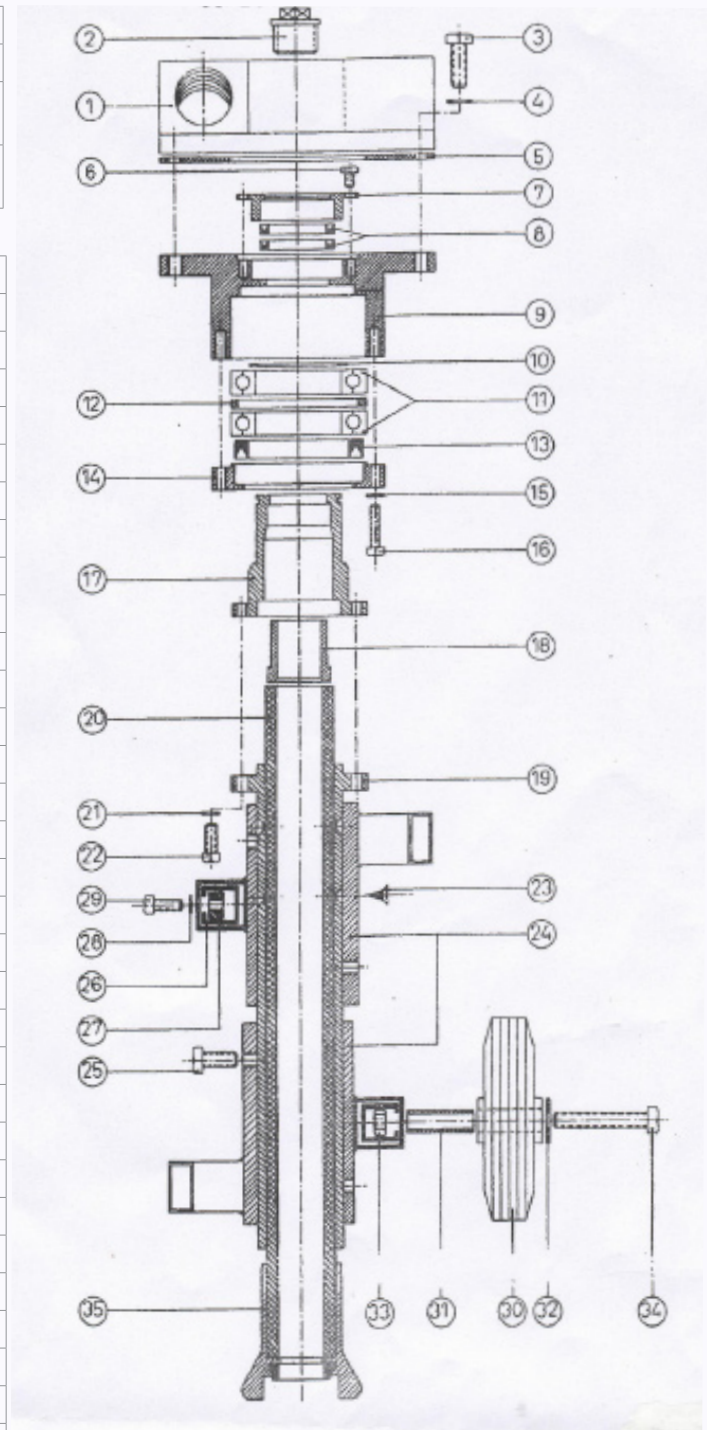
- Constant cleaning of internal surface
- Cleaning with the highest speed possible
- Saving on time and abrasives
- Adjustable setup for the best cleaning speed
- Easy handling and no down-time
- Blast in only one drive through
- Adjustable for all kind of abrasive
- Very rigged construction

### Jumbo Internal Pipe Blaster

Part no.	Description
3400000	JPB-I Jumbo incl. carriage, excl. nozzles
3410000	JPB-C Repair kit. Containing ◊-marked items in quantities below.

### Jumbo Internal Pipe Blaster - parts list

Item	Part no.	Description		
01	3400100	JPB-1 Nozzle Head		
02	3400200	JPB-2 Pipe plug		
03	3400300	JPB-3 Bolt M10 x 30		
04	3400400	JPB-4 Washer		
05	3400500	JPB-5 Gasket		
06	3400600	JPB-6 Bolt M6 x 10		
07	3400700	JPB-7 Adaptor Seal	◊	2
08	3400800	JPB-8 Bearing Seal		
09	3400900	JPB-9 Housing	◊	1
10	3401000	JBP-10 Lock Ring	◊	2
11	3401100	JPB-11 Bearing		
12	3401200	JPB-12 Distance ring	◊	1
13	3401300	JPB-13 Bearing Seal		
14	3401400	JPB-14 Rear end Plate		
15	3401500	JPB-15 Washer M6		
16	3401600	JPB-16 Bolt M6 x 30		
17	3401700	JPB-17 Bearing Housing	◊	1
18	3401800	JPB-18 Bushing		
19	3401900	JPB-19 Tube	◊	1
20	3402000	JPB-20 Hose		
21	3402100	JPB- 21 Washer M8		
22	3402200	JPB-22 Bolt M8 x 20		
23	3402300	JPB-23 Screw	◊	1
24	3402400	JPB-24 Carriage collar		
25	3402500	JPB-25 Bolt M10 x 25		
26	3402600	JPB-26 Centering Leg		
27	3402700	JPB-27 Clamp		
28	3402800	JPB-28 Washer M8		
29	3402900	JPB-29 Bolt M8 x 20		
30	3403000	JPB-30 Wheel		
31	3403100	JPB-31 Guide bushing		
32	3403200	JPB-32 Washer M10		
33	3403300	JPB-33 Bolt M10		
34	3403400	JPB-34 Bolt M10 x 65		
35	3403500	JPB-35 Centering Carriage, complete		



### Jumbo Internal Pipe Blaster - nozzles

Part no.	Description
2007000	ATSDX-4 Tungsten Carbide long venturi nozzle, 6.5mm orifice, length 135mm, 1¼" (32 mm) inlet and fine thread
2008000	ATSDX-5 Tungsten Carbide long venturi nozzle, 8.0mm orifice, length 135mm, 1¼" (32 mm) inlet and fine thread
2009000	ATSDX-6 Tungsten Carbide long venturi nozzle, 9.5mm orifice, length 135mm, 1¼" (32 mm) inlet and fine thread